Spotprimer

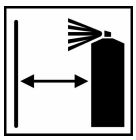
FOR PROFESSIONAL USE ONLY

Description

A quick drying, universal one-pack aerosol primer suitable for small sanded-through spots.
For use in the car refinishing market / industry. Available in white, black, medium grey, grey, red, yellow, green, blue.



Shake thoroughly before use



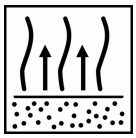
Application distance
Approximately 12-18 cm



Apply 2-3 even coats



Invert aerosol and depress nozzle after use



Between coats:
5-10 minutes at 20°C



30 minutes at 20°C

15 minutes at 60°C



Final sanding step: P500
See TDS S8.06.02



Recoatable with all Sikkens topcoats



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

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A quick drying, universal one-pack aerosol primer suitable for small sanded-through spots.
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Suitable substrates

Application on sanded through spots on:

Steel	Polyester laminates
Existing finishes	Polyester bodyfillers
Sikkens Washprimers and Washfillers	Sikkens Polysurfacer
Sikkens Surfacers	Primer Surfacer EP II

Products and additives

Spotprimer

Basic raw materials

Spotprimer: Physical drying resins;

Surface preparation



Remove contamination using an appropriate cleaner.



Final sanding step P280 - P320
See TDS S8.06.02.for sanding specifications



Remove contamination using an appropriate cleaner.

Where bodyfiller is exposed, avoid contact with water (e.g. waterborne degreaser).

Application



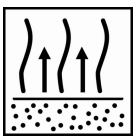
Hold aerosol approximately 12-18 cm from the panel and apply 2-3 even coats.
Recommended application temperature between 15°C-35°C.

Spotprimer is designed for spot priming small sanded through areas only!



After application, invert aerosol and depress the nozzle for 2-3 seconds.

This allows the propellant to clean the nozzle sufficiently for further use.



Allow for a 5-10 minutes flash-off time between coats at 20°C.

Spotprimer

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Film thickness

20-30µm

Drying time



30 minutes at 20°C. 15 minutes at 60°C.

Abrade Sikkens Spotprimer after the recommended flash off times with P500 grit dry



Remove contamination using an appropriate cleaner
.

Recoatable with



All Sikkens topcoats.

Material usage

The practical material usage depends on many factors i.e. shape of the object, roughness of the surface, application techniques, pressure and application circumstances.

VOC

2004/42/IIb(E)(840)700
The EU limit value for this product (product category: IIb. E) in ready to use form is max. 840 g/liter of VOC.
The VOC content of this product in ready to use form is max. 700 g/liter.

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.

- *Product shelf life data see TDS S9.01.02*

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FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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